

# GENERAL PUMP A member of the Interpump Group

## PULSAR4HPSM

### Trapped Pressure Unloader Valve

#### FEATURES

- NEW improved design!
- Reduced pressure loss
- Makes for easier gun operation
- Extremely reliable
- Easy maintenance
- Stainless Steel inlet and outlet

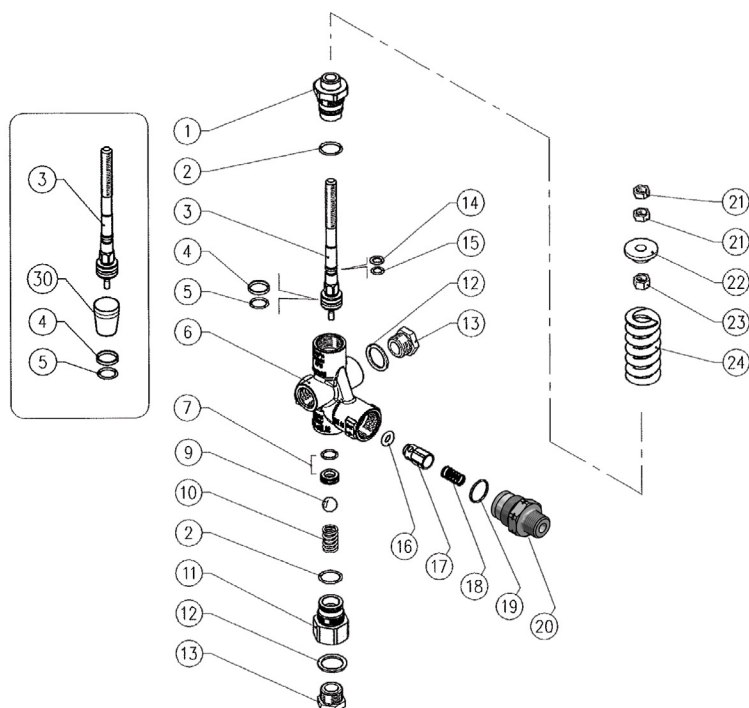


#### SPECIFICATIONS

PART NUMBER		PULSAR4HPSM
Maximum Volume		10.5 GPM
Rated Pressure		4050 PSI
Maximum Pressure		4500 PSI
Maximum Temperature		195°
Note: The valve has been designed for continuous use at a water temperature of 140° F. It can operate for short periods at a maximum temperature of 195° F.		
Port Sizes	Inlet	(2) 3/8" NPT-F
	Outlet	3/8" NPT-M
	Bypass	(2) 3/8" NPT-F
Overall Dimension		6.79" x 3.25" x 1.97"
Weight		1.5 Lbs.

*General Pump recommends using a safety relief device in conjunction with this unloader valve when installed on a positive displacement pump. General Pump is not liable and assumes no responsibility when used in a customer's high pressure system.*

#### PARTS LIST



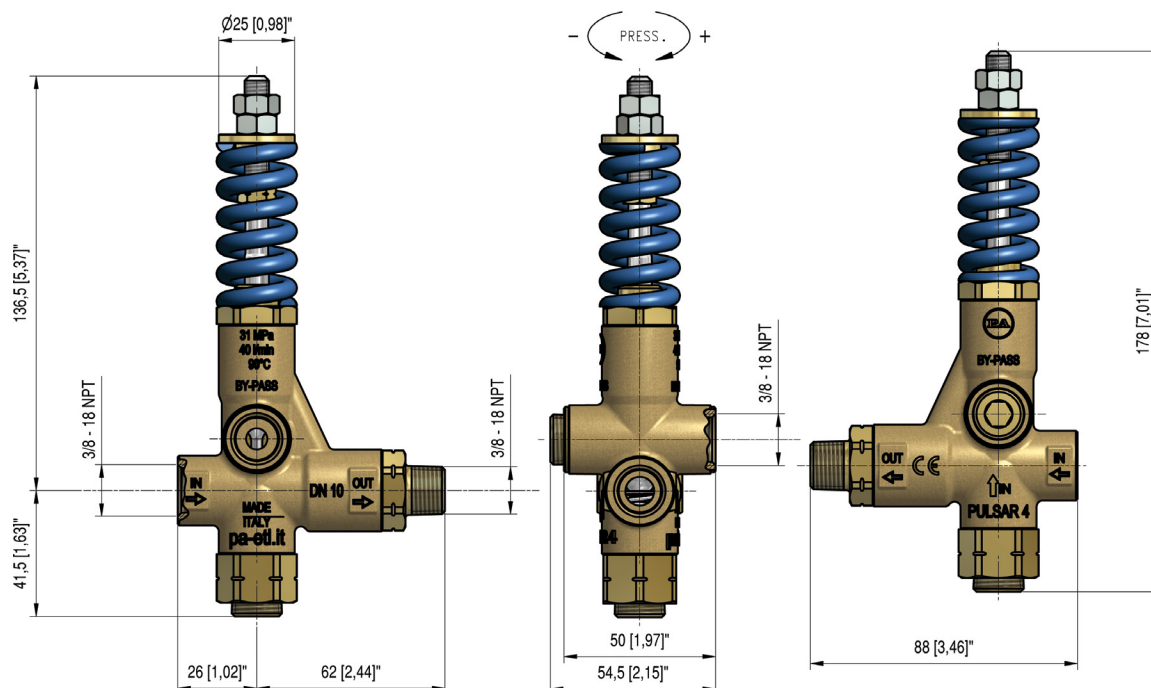
ITEM	PART #	DESCRIPTION	QTY
1	Y60014631	Piston Holder, Brass	1
2*	Y10306401	O-ring, 1.78x14mm	2
3	Y60003451	Piston, SST, R	1
4*	Y10402100	Back-up Ring, 11.5x15.9x1.2mm	1
5*	701111	O-ring, 2.62x10.77mm	1
6	Y60013635	Housing, 3/8" NPT-F, Brass	1
7*	Y60025920	Seat, 8mm + O-ring, 1.78mm	1
9*	Y14746100	Ball, 13/32", SST	1
10	Y60041051	Spring, 1.6x11.5x20mm, SST	1
11	Y60013951	Inlet Coupling, 3/8 NPT-F, SST	1
13	Y60002531	Grub Screw, 3/8N NPT	2
14*	Y10400601	Back-up Ring, Opn, 6.2x9x1.2mm	1
15*	Y10305101	O-ring, 1.78x6.07mm	1
16*	Y10321300	O-ring, 3x6mm	2
17	Y60005299	Shutter Pin, Brass + O-ring 3x6mm	1
18	Y60005351	Spring, 0.7x9x20 SST	1
19*	Y10306601	O-ring, 1.78x15.6mm, Ni	1
20	Y60013751	Nipple, 3/8 NPT-M, SST	1
21	Y11457400	Hex Nut, M8	2
22	Y60001131	Spring Holder Ring, Brass	1
23	Y11457631	Hex Nut, M8, Brass	1
24	Y60003361	Spring, 5.7x26x53mm, Blue, PULSAR4HP	1
30	Y10440900	Seat Frame	1
*	YKITPULSAR4R	Spares Kit	1



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Ref 310063 Rev. B  
07-18



**DIMENSIONS****SELECTION AND OPERATION****SELECTION**

This product is intended to be incorporated on a finished machine. This product is to be used with clean fresh water, for use involving different or corrosive liquids, contact the GP Customer Service Department. Appropriate filtration should be installed when using impure liquids. Choose the valve appropriate to the working data of the pump (permissible pressure, flow and rated temperature of the system). The pressure of the pump must not exceed the maximum pressure of the valve.

**OPERATION**

The valve regulates the maximum pressure of the system by varying the flow discharged by the bypass. The adjustment is made by altering, by means of a piston, the position of a sphere which partially closes the bypass opening. The valve is sensitive to water flow. At gun opening, the water flows through the valve which maintains the system in pressure until the gun closes, the interruption of the flow provokes the complete aperture of the bypass which allows to discharge the flow at low pressure. At gun closure, the special mechanism of zero setting, which does not include a check valve, keeps in connection the delivery line and the bypass line, in that way permitting to lower the pressure all around the system and not only in the source line of the valve.

**INSTALLATION**

This valve, on a system that produces hot water, must be fitted upstream from the source of heat. On a system that generates hot water, it is advisable to use accessories that limit the accidental increase of fluid temperature. **Always install a safety valve.** We recommend the use of a nozzle with flow rate which allows a regular discharge from the valve bypass of at least 5% of the flow supplied by the pump. In order to achieve a constant pressure and easy adjustment. If the nozzle wears out, the pressure decreases. To reset pressure back to working level, it is necessary to replace the worn nozzle. When a new nozzle is fitted, resetting of the system to its original working pressure is required.

**DISCHARGE SYSTEM AND WATER ADDUCTION**

The bypass discharge can be sent back to the pump intake or returned into a tank; in such cases it is advisable that the tank be fitted with baffles to reduce eventual turbulence and air bubbles which could be harmful to the pump.

**PRESSURE ADJUSTMENT/CALIBRATION**

The desired working pressure must be adjusted with the system running and the gun opened. Adjust the pressure by screwing or unscrewing the adjustment screw. The operation is easier if the correct nozzle has been chosen (see above). When screwing the adjustment screw a consequent pressure increase must be matched. If, before reaching the desired pressure, there is no pressure increase, DO NOT FORCE. Rather, check the correct ratio of nozzle/flow rate - pressure and, if necessary, replace with a smaller size nozzle.

**ATTENTION:** the nut in position 23 is a mechanical security device that limits the maximum pressure; it must absolutely NOT be removed.

**MAINTENANCE**

**STANDARD:** every 400 working hours, check and lubricate the seals with water resistant grease.

**SPECIAL:** every 800 working hours, check the wear of the seals and internal parts and, if necessary, replace with original GP parts taking care, during installation, to lubricate with water resistant grease.

**The manufacturer is not to be considered responsible for damage as a result from incorrect fitting and maintenance.**

**TROUBLESHOOTING**

PROBLEMS	PROBABLE CAUSES	SOLUTIONS
Frequent valve recycles	Damaged check valve O-ring Leaking connections Restricted bypass or too small diameter of the bypass hose	Replace Check or renew Clean or adapt passage diameter
Valve does not reach pressure	Piston O-rings worn out Debris between seat and shutter Seat worn out Nozzle worn out Incorrect choice of nozzle	Replace Clean the seat Replace Replace Fit with smaller nozzle
High pressure peaks at gun closure	There is not a minimum of 5% of total flow discharged in bypass Excessive flow in bypass Adjustment with spring totally compressed	Reset Correctly  Change type of valve or adjust passages Loosen adjustment screw and eventually fit with smaller nozzle
Valve does not discharge at low pressure at gun closure	Jammed check valve Debris on check valve	Clean or replace Clean