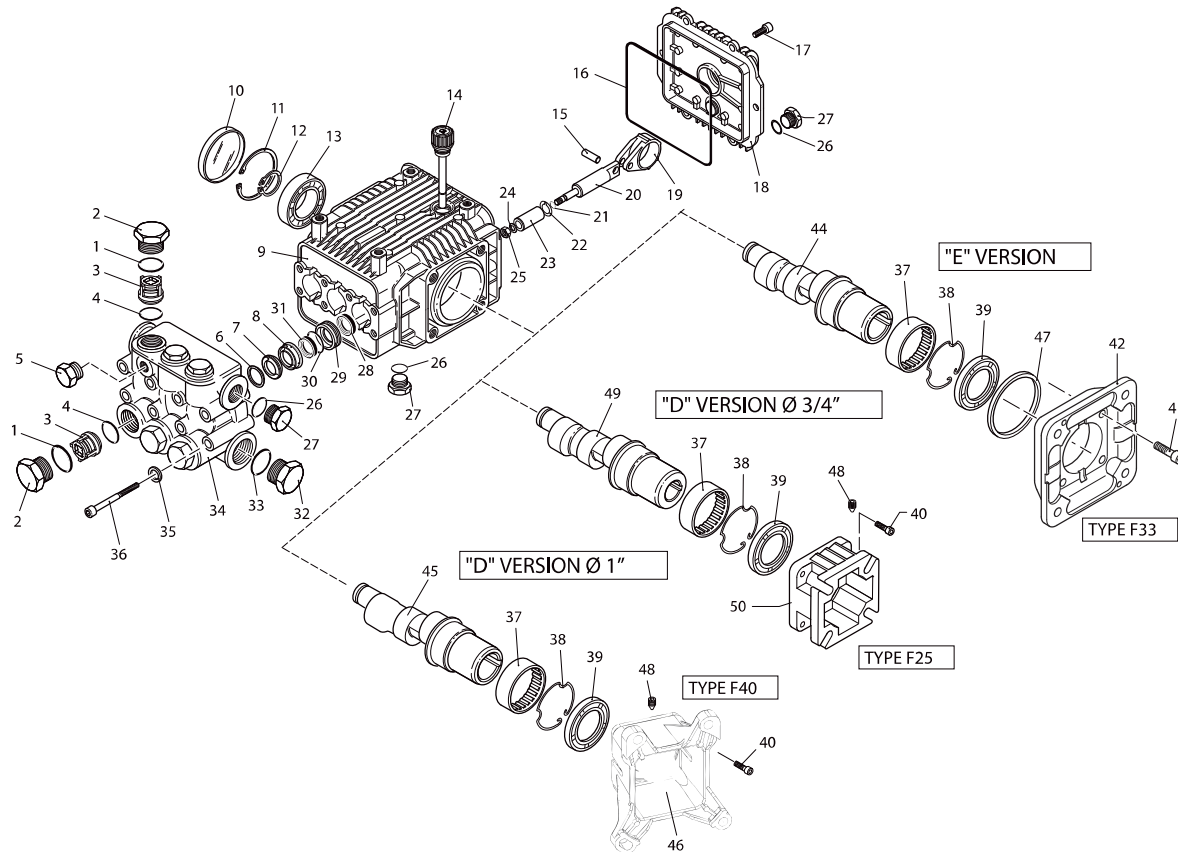
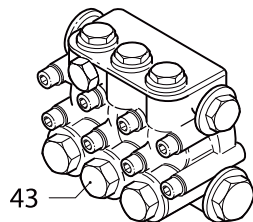




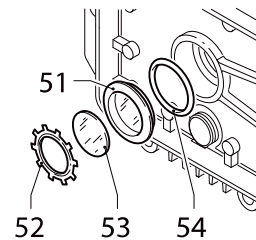
38 - 1

Complete Pump Head



38 - 2

Rear Cover Oil Sight Glass



38 - 3

XMV 3400 RPM PARTS/KITS

Pos	Code	Description	Qty	Note
1	960160	O-Ring Ø 17.86x2.62	6	
2	1269657	Valve Cap w/O-ring, Forged (442 in/lbs)	6	
3	1269050	Complete Valve	6	
4	880830	O-Ring Ø 15.54x2.62	6	
5	620301	Plug 1/8" G	1	
6	1780130	Support Ring 15mm	3	
7	1260130	High Pressure Seal	3	
8	1780090	Front Piston Guide	3	
9	1780010	Pump Body	1	
10	1266740	Bearing Cap	1	
11	1260790	Retainer Ring Ø 152	1	
12	1780550	Retainer Ring	1	
13	1780490	Bearing	1	
14	880130	Oil Cap (Vented Dipstick)	1	
15	1780050	Connecting Rod Pin	3	
16	1780510	O-Ring	1	
17	1200430	Bolt M6x16 (89 in/lbs)	6	
18	1789010	Rear Cover	1	
19	1780040	Connecting Rod	3	
20	1780060	Piston Rod	3	
21	480480	O-Ring Ø 4.48x1.78	3	
22	1260091	Washer (slinger)	3	
23	1780070	Piston	3	
24	1260100	Washer	3	
25	1260110	Nut M8 (106 in/lbs)	3	
26	740290	O-Ring Ø 14x1.78	3	
27	1989600	Plug 3/8" G	3	
28	1260460	Oil Seal	3	
29	1780100	Rear Piston Guide	3	
30	770260	O-Ring Ø 23.52x1.78	3	
31	1260440	Low Pressure Seal	3	
32	820361	Plug 1/2" G - Brass	1	
33	180101	O-Ring Ø 17.5x2	1	
34	1780380	Blank Head	1	
35	1381550	Lock Washer	8	
36	1322730	Head Bolt M6x60 (133 in/lbs)	8	
37	1321190	Bearing	1	
38	1321080	Retainer Ring	1	
39	480671	Shaft Oil Seal	1	
40	180030	Bolt M8x20	4	
41	620610	Bolt M8x30	4	
42	1780910	F33 Flange Electric Motor	1	
43	1789200	Complete Pump Head	1	
44	1780860	Hollow Shaft Ø 5/8"	1	✓
	1780340	Hollow Shaft Ø 1", 9 ID Stamp	1	○
45	1780920	Hollow Shaft Ø 1", 8 ID Stamp	1	□ ●
	1780330	Hollow Shaft Ø 1", 7 ID Stamp	1	■
46	2760290	F40 Flange Gas Engine	1	
47	1780430	Bushing	1	

Pos	Code	Description	Qty	Note
48	820440	Set Screw	1	
	1780590	Hollow Shaft Ø 3/4", 9 ID Stamp	1	○
49	1780930	Hollow Shaft Ø 3/4", 8 ID Stamp	1	□
	1780620	Hollow Shaft Ø 3/4"	1	⊗
50	1780580	F25 Flange Gas Engine	1	
51	1260250	Oil Sight Glass	1	
52	1260430	Retainer Ring	1	
53	1780690	Sight Glass Diffuser	1	
54	1140450	O-Ring Ø 20.24x2.62	1	
AR64516 Oil (16 oz) - Capacity 14.5 oz, QTY 1 Pumps are Prefilled with Oil from the Factory. Change oil every 3-5 months or every 500 hours of operation. Tightening torque (Tolerance + 0 ÷ -10%)				

OPTIONAL PARTS/KITS				
Pos	Code	Description	Qty	Note
	2776	Viton Water Seals Kit Ø 15	1	
	2817	Water Seal Kit for up to 180°F Ø 15 High Temp	1	
	42212	Water Seal Kit for up to 180°F Ø 15 High Temp (Teflon)	1	
2	1260162T	Tapped Valve Cap 1/4" threaded (442 in/lbs)	1	
	2740	Support Ring Kit	1	Pos 6

LEGEND				
Symbol	Material	Description		
✓	-	XMV2G10, XMV2G15, XMV2G22, XMV2G25	Ø 15	
○	-	XMV3G25, XMV3G2, XMV3G30, XMV3G32	Ø 15	
●	-	XMV3.5G30	Ø 15	
□	-	XMV3.5G22, XMV3.5G25	Ø 15	
■	-	XMV4G20, XMV4G22, XMV4G25, XMV4G30, XMV4G32	Ø 15	
⊗	-	XMV2.5G26	Ø 15	

Valve Kit 1864	
Pos.	Qty
3	6
4	6

Piston Kit 2544	
Pos.	Qty
21	3
22	3
23	3
24	3
25	3

Water Seal Kit 2741	
Pos.	Qty
7	3
30	3
31	3

Oil Seal Kit 2787	
Pos.	Qty
10	1
16	1
28	3
39	1

COUNTRY OF ORIGIN: ITALY
LAST UPDATED: APRIL 2023